



ISO-9001-2008 Certified

Selector Guide

FAST CURE ADHESIVES

Our Fast Cure Adhesives are two-components, low viscosity or thixotropic, polyamine or polymercaptan cured, epoxy adhesives. It is specially designed for bonding golf club heads to shafts and develops excellent shear strength very quickly. It also exhibits good flexibility due to its semi-rigid cure. It bonds to most substrates including metal, wood, ceramics and several thermoplastics. These systems have very convenient mix ratio of 1:1 or 2:1 by weight and volume.

PRODUCTS	COLOR	MIX RATIO BY VOLUME Resin: Hardener	WORK LIFE @ 25°C	MIX VISCOSITY @ 25°C (cPs)	CURE SCHEDULE	HARDENESS (SHORE)	LAP SHEAR STRENGTH (Aluminum to Aluminum) psi	SHELF LIFE
EB-103F	Clear	1:1	15 minutes	5000-6000	24 hrs @ 25°C	D-65	2350	1 Year @ 25°C
EB-103M-5CL	Clear	2:1	5-10 minutes	600-1000	24 hrs @ 25°C	D-75	2000	1 Year @ 25°C
EB-103M5T	Black	2:1	5-10 minutes	Thixotropic Paste	24 hrs @ 25°C	D-75	2000	1 Year @ 25°C
EB-701	White	1:1	3-5 minutes	Thixotropic Paste	24 hrs @ 25°C	D-75	3500	1 Year @ 25°C
EB-727	Black	1:1	10 minutes	50,000	24 hrs @ 25°C	D-75	3000	1 Year @ 25°C
EB-739	Black	1:1	25- minutes	30,000-40,000	24 hrs @ 25°C	D-65	2600	1 Year @ 25°C
EB-755	Black	1:1	3-5 minutes	9000-15000	24 hrs @ 25°C	D-80	1500	1 Year @ 25°C
EB-762	Milky White	1:1	4-7 minutes	20,000-30,000	24 hrs @ 25°C	D-78	2900	1 Year @ 25°C
EB-846	Amber	1:1	3-5 minutes	35,000-45,000	24 hrs @ 25°C	D-80	3000	1 Year @ 25°C
UB-990	Gray	1:1	4-8 minutes	25,000-35,000	24 hrs @ 25°C	D-60	2150	6 months @ 25°C

Disclaimer: All data given here is offered as a guide to the use of these materials and not as a guarantee of their performance. The user should evaluate their suitability for own purposes. Properties are typical and should not be used in preparing specifications. Statements are not to be construed as recommendations to infringe any patent.